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646.9601

Job Sheet 185795



Part No: 646.9601

Job Qty: 2 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/2/18

Job Tracking No:

Due Date: 11/23/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV N/C IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS

Ship Via:

6623

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/23/18	11/23/18	0.00	0.00	Start Up Stores/Pkg-2		NOV 23 2018
110	Packaging	2 pcs	11/23/18	11/23/18	0.00	0.00	Packaging1-1		NOV 23 2018
120	Small Fab	2 pcs	11/23/18	11/23/18	0.00	0.93	Small Fab-1		NOV 27 2018
130	QC	2 pcs	11/23/18	11/23/18	0.00	0.00	QC5		NOV 27 2018
140	Packaging	2 pcs	11/23/18	11/23/18	0.00	0.00	Packaging3-1		NOV 27 2018
150	QC21-SA	2 Ea	11/23/18	11/23/18	0.00	0.00	QC21		NOV 27 2018

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. A/R RTV LOCTITE

Descriptions: 598: 138958

140 - ***IDENTIFY AS PER IAW MPP-120***

DAS
21 NOV 27 2018
9-89

Job BOM

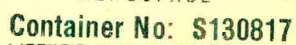
Part / Item	Component Name	Quantity	Operation	Container
646.9701	Cutter Sub Assembly	2 Ea (1 ea)	90-Start up Operation	5127994
646.9811	Upper Deflector	2 Ea (1 ea)	90-Start up Operation	5022577
MS21042L08	Nut	6 Ea (3 ea)	90-Start up Operation	5100409
MS27039-08-19	Screw	6 Ea (3 ea)	90-Start up Operation	5104357
NAS1149FN832P	Washer	12 Ea (6 ea)	90-Start up Operation	5107794

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9701	2	12	0
	646.9811	2	12	0
	MS21042L08	6	1,120	0
	MS27039-08-19	6	1,228	0
	NAS1149FN832P	12	1,471	0

Part Specifications

Specifications could not be found.



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Job No: 185795

Serial No/Batch: S130817

Revision:

Inspector:

Exp Date:

Instructions:

Date: 11/23/18